

# Synthetic Cutting Coolant

## 238

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**DESCRIPTION**

238 is a heavy duty semi-synthetic cutting coolant for machining of all steels and gives good performance with copper alloys. To eliminate the possibility of staining, copper alloys should be cleaned after machining.

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**FEATURES**

- Built in bactericide to eliminate odor problems
- Semi-synthetic – no odor
- Lightly color tinted for spectrograph readings
- Economical – high dilution rates

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**HOW TO USE**

Dilutions:

Tapping & Drilling	5:1 up to 10:1
Turning, Boring, Sawing	10:1 up to 20:1
Lathes, Milling	15:1 up to 20:1
Grinding	20:1 up to 30:1

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**SPECIFICATIONS**

<b>Physical Form</b>	Clear liquid
<b>Color</b>	Amber to light brown
<b>Odor</b>	none
<b>Specific Gravity</b>	1.02
<b>Flash Point (TCC)</b>	none