

# **ICP Construction Inc.**

Version No: **1.1** Safety Data Sheet according to OSHA HazCom Standard (2012) requirements Issue Date: 05/28/2024 Print Date: 05/28/2024 S.GHS.USA.EN

# **SECTION 1 Identification**

# **Product Identifier**

Product name	Chem-Rock LV Clear 'B'
Synonyms	Not Available
Proper shipping name	Amines, liquid, corrosive, n.o.s. (contains 1,3-cyclohexanebis(methylamine))
Other means of identification	Not Available

# Recommended use of the chemical and restrictions on use

Relevant identified	Specialty Flooring Curative
uses	

# Name, address, and telephone number of the chemical manufacturer, importer, or other responsible party

Registered company name	ICP Construction Inc.
Address	150 Dascomb Road Andover, MA 01810 United States
Telephone	1-866-667-5119 1-978-623-9987
Fax	Not Available
Website	www.icpgroup.com
Email	sds@icpgroup.com

# **Emergency phone number**

Association / Organisation	ChemTel
Emergency telephone numbers	1-800-255-3924
Other emergency telephone numbers	1-813-248-0585

# SECTION 2 Hazard(s) identification





Note: The hazard category numbers found in GHS classification in section 2 of this SDSs are NOT to be used to fill in the NFPA 704 diamond. Blue = Health Red = Fire Yellow = Reactivity White = Special (Oxidizer or water

reactive substances)

	Corrosive to Metals Category 1, Acute Toxicity (Oral) Category 4, Acute Toxicity (Dermal) Category 4, Skin
	Corrosion/Irritation Category 1A, Sensitisation (Skin) Category 1, Serious Eye Damage/Eye Irritation Category
Classification	1, Specific Target Organ Toxicity - Single Exposure (Narcotic Effects) Category 3, Germ Cell Mutagenicity
	Category 2, Carcinogenicity Category 2, Reproductive Toxicity Category 2, Specific Target Organ Toxicity -
	Repeated Exposure Category 2, Hazardous to the Aquatic Environment Long-Term Hazard Category 1

# Label elements



# Hazard statement(s)

H290	May be corrosive to metals.
H302	Harmful if swallowed.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H336	May cause drowsiness or dizziness.
H341	Suspected of causing genetic defects.
H351	Suspected of causing cancer.
H361	Suspected of damaging fertility or the unborn child.
H373	May cause damage to organs through prolonged or repeated exposure.
H410	Very toxic to aquatic life with long lasting effects.

# Hazard(s) not otherwise classified

Not Applicable

# Precautionary statement(s) General

P101	If medical advice is needed, have product container or label at hand.
P102	Keep out of reach of children.
P103	Read label before use.

# Precautionary statement(s) Prevention

P201	Obtain special instructions before use.
P260	Do not breathe mist/vapours/spray.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves, protective clothing, eye protection and face protection.
P234	Keep only in original container.

P264	Wash all exposed external body areas thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P273	Avoid release to the environment.
P202	Do not handle until all safety precautions have been read and understood.
P272	Contaminated work clothing must not be allowed out of the workplace.

# Precautionary statement(s) Response

P301+P330+P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. lf more than 15 mins from Doctor, INDUCE VOMITING (if conscious).
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P313	IF exposed or concerned: Get medical advice/ attention.
P310	Immediately call a POISON CENTER/doctor/physician/first aider.
P363	Wash contaminated clothing before reuse.
P312	Call a POISON CENTER/doctor/physician/first aider/if you feel unwell.
P314	Get medical advice/attention if you feel unwell.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P390	Absorb spillage to prevent material damage.
P391	Collect spillage.
P301+P312	IF SWALLOWED: Call a POISON CENTER/doctor/physician/first aider/if you feel unwell.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P362+P364	Take off contaminated clothing and wash it before reuse.

# Precautionary statement(s) Storage

P405	Store locked up.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.
P406	Store in corrosive resistant/ container with a resistant inner liner.

# Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with
	any local regulation.

# **SECTION 3 Composition / information on ingredients**

### **Substances**

See section below for composition of Mixtures

### **Mixtures**

CAS No	%[weight]	Name
9046-10-0	10-30	bis(2-aminopropyl ether) propoxylated
1761-71-3	7-13	4,4'-methylenebis(cyclohexylamine)
2579-20-6	10-30	1,3-cyclohexanebis(methylamine)
100-51-6	10-30	benzyl alcohol

CAS No	%[weight]	Name
128-37-0	1-5	2,6-di-tert-butyl-4-methylphenol
84852-15-3	10-30	4-nonylphenol, branched
91672-41-2	0.1-1	2-nonylphenol, branched

The specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

# **SECTION 4 First-aid measures**

# Description of first aid measures

Eye Contact	<ul> <li>If this product comes in contact with the eyes:</li> <li>Immediately hold eyelids apart and flush the eye continuously with running water.</li> <li>Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.</li> <li>Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes.</li> <li>Transport to hospital or doctor without delay.</li> <li>Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.</li> <li>For amines:</li> <li>If liquid amines come in contact with the eyes, irrigate immediately and continuously with low pressure flowing water, preferably from an eye wash fountain, for 15 to 30 minutes.</li> <li>For more effective flushing of the eyes, use the fingers to spread apart and hold open the eyelids. The eyes should then be "rolled" or moved in all directions.</li> <li>Seek immediate medical attention, preferably from an ophthalmologist.</li> </ul>
Skin Contact	<ul> <li>If skin or hair contact occurs:</li> <li>Immediately flush body and clothes with large amounts of water, using safety shower if available.</li> <li>Quickly remove all contaminated clothing, including footwear.</li> <li>Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre.</li> <li>Transport to hospital, or doctor.</li> <li>For amines: <ul> <li>In case of major exposure to liquid amine, promptly remove any contaminated clothing, including rings, watches, and shoe, preferably under a safety shower.</li> <li>Wash skin for 15 to 30 minutes with plenty of water and soap. Call a physician immediately.</li> <li>Remove and dry-clean or launder clothing soaked or soiled with this material before reuse. Dry cleaning of contaminated clothing may be more effective than normal laundering.</li> <li>Inform individuals responsible for cleaning of potential hazards associated with handling contaminated clothing.</li> <li>Discard contaminated leather articles such as shoes, belts, and watchbands.</li> <li>Note to Physician: Treat any skin burns as thermal burns. After decontamination, consider the use of cold packs and topical antibiotics.</li> </ul> </li> </ul>
Inhalation	<ul> <li>If fumes or combustion products are inhaled remove from contaminated area.</li> <li>Lay patient down. Keep warm and rested.</li> <li>Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.</li> <li>Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.</li> <li>Transport to hospital, or doctor, without delay.</li> <li>For amines:</li> <li>All employees working in areas where contact with amine catalysts is possible should be thoroughly trained in the administration of appropriate first aid procedures.</li> <li>Experience has demonstrated that prompt administration of such aid can minimize the effects of accidental exposure.</li> </ul>

	<ul> <li>Promptly move the affected person away from the contaminated area to an area of fresh air.</li> <li>Keep the affected person calm and warm, but not hot.</li> <li>If breathing is difficult, oxygen may be administered by a qualified person.</li> <li>If breathing stops, give artificial respiration. Call a physician at once.</li> </ul>
Ingestion	<ul> <li>For advice, contact a Poisons Information Centre or a doctor at once.</li> <li>Urgent hospital treatment is likely to be needed.</li> <li>If swallowed do NOT induce vomiting.</li> <li>If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.</li> <li>Observe the patient carefully.</li> <li>Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.</li> <li>Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.</li> <li>Transport to hospital or doctor without delay.</li> <li>For amines: <ul> <li>If liquid amine are ingested, have the affected person drink several glasses of water or milk.</li> <li>Do not induce vomiting.</li> <li>Immediately transport to a medical facility and inform medical personnel about the nature of the exposure. The decision of whether to induce vomiting should be made by an attending physician.</li> </ul> </li> </ul>

# Most important symptoms and effects, both acute and delayed

See Section 11

### Indication of any immediate medical attention and special treatment needed

Clinical experience of benzyl alcohol poisoning is generally confined to premature neonates in receipt of preserved intravenous salines.

- Metabolic acidosis, bradycardia, skin breakdown, hypotonia, hepatorenal failure, hypotension and cardiovascular collapse are characteristic.
- + High urine benzoate and hippuric acid as well as elevated serum benzoic acid levels are found.
- The so-called 'gasping syndrome describes the progressive neurological deterioration of poisoned neonates.
- Management is essentially supportive.

For acute or short term repeated exposures to phenols/ cresols:

- Phenol is absorbed rapidly through lungs and skin. [Massive skin contact may result in collapse and death]\*
- Ingestion may result in ulceration of upper respiratory tract; perforation of oesophagus and/or stomach, with attendant complications, may occur. Oesophageal stricture may occur.]\*
- An initial excitatory phase may present. Convulsions may appear as long as 18 hours after ingestion. Hypotension and ventricular tachycardia that require vasopressor and antiarrhythmic therapy, respectively, can occur.
- Respiratory arrest, ventricular dysrhythmias, seizures and metabolic acidosis may complicate severe phenol exposures so the initial attention should be directed towards stabilisation of breathing and circulation with ventilation, intubation, intravenous lines, fluids and cardiac monitoring as indicated.
- Vegetable oils retard absorption; do NOT use paraffin oils or alcohols. Gastric lavage, with endotracheal intubation, should be repeated until phenol odour is no longer detectable; follow with vegetable oil. A saline cathartic should then be given.]\* ALTERNATIVELY: Activated charcoal (1g/kg) may be given. A cathartic should be given after oral activated charcoal.
- Severe poisoning may require slow intravenous injection of methylene blue to treat methaemoglobinaemia.
- [Renal failure may require haemodialysis.]\*
- Most absorbed phenol is biotransformed by the liver to ethereal and glucuronide sulfates and is eliminated almost completely after 24 hours. [Ellenhorn and Barceloux: Medical Toxicology] \*[Union Carbide]

### **BIOLOGICAL EXPOSURE INDEX - BEI**

These represent the determinants observed in specimens collected from a healthy worker who has been exposed to the Exposure Standard (ES or TLV):

Determinant 1. Total phenol in blood

Sampling Time End of shift Comments B, NS B: Background levels occur in specimens collected from subjects NOT exposed

NS: Non-specific determinant; also seen in exposure to other materials

For acute or short-term repeated exposures to highly alkaline materials:

- Respiratory stress is uncommon but present occasionally because of soft tissue edema.
- Unless endotracheal intubation can be accomplished under direct vision, cricothyroidotomy or tracheotomy may be necessary.
- Oxygen is given as indicated.
- The presence of shock suggests perforation and mandates an intravenous line and fluid administration.
- Damage due to alkaline corrosives occurs by liquefaction necrosis whereby the saponification of fats and solubilisation of proteins allow deep penetration into the tissue.

Alkalis continue to cause damage after exposure. INGESTION:

Milk and water are the preferred diluents

- No more than 2 glasses of water should be given to an adult.
- Neutralising agents should never be given since exothermic heat reaction may compound injury.
- \* Catharsis and emesis are absolutely contra-indicated.

\* Activated charcoal does not absorb alkali.

\* Gastric lavage should not be used.

Supportive care involves the following:

- Withhold oral feedings initially.
- If endoscopy confirms transmucosal injury start steroids only within the first 48 hours.
- Carefully evaluate the amount of tissue necrosis before assessing the need for surgical intervention.
- Patients should be instructed to seek medical attention whenever they develop difficulty in swallowing (dysphagia).

SKIN AND EYE:

Injury should be irrigated for 20-30 minutes.

Eye injuries require saline. [Ellenhorn & Barceloux: Medical Toxicology]

For amines:

- Certain amines may cause injury to the respiratory tract and lungs if aspirated. Also, such products may cause tissue destruction leading to stricture. If lavage is performed, endotracheal and/or esophagoscopic control is suggested.
- No specific antidote is known.
- Care should be supportive and treatment based on the judgment of the physician in response to the reaction of the patient.

Laboratory animal studies have shown that a few amines are suspected of causing depletion of certain white blood cells and their precursors in lymphoid tissue. These effects may be due to an immunosuppressive mechanism.

Some persons with hyperreactive airways (e.g., asthmatic persons) may experience wheezing attacks (bronchospasm) when exposed to airway irritants.

Lung injury may result following a single massive overexposure to high vapour concentrations or multiple exposures to lower concentrations of any pulmonary irritant material.

Health effects of amines, such as skin irritation and transient corneal edema ("blue haze," "halo effect," "glaucopsia"), are best prevented by means of formal worker education, industrial hygiene monitoring, and exposure control methods. Persons who are highly sensitive to the triggering effect of non-specific irritants should not be assigned to jobs in which such agents are used, handled, or manufactured.

**Medical surveillance programs** should consist of a pre-placement evaluation to determine if workers or applicants have any impairments (e.g., hyperreactive airways or bronchial asthma) that would limit their fitness for work in jobs with potential for exposure to amines. A clinical baseline can be established at the time of this evaluation.

Periodic medical evaluations can have significant value in the early detection of disease and in providing an opportunity for health counseling.

Medical personnel conducting medical surveillance of individuals potentially exposed to polyure than a mine catalysts should consider the following:

- Health history, with emphasis on the respiratory system and history of infections
- Physical examination, with emphasis on the respiratory system and the lymphoreticular organs (lymph nodes, spleen, etc.)
- + Lung function tests, pre- and post-bronchodilator if indicated
- Total and differential white blood cell count
- Serum protein electrophoresis

Persons who are concurrently exposed to isocyanates also should be kept under medical surveillance.

Pre-existing medical conditions generally aggravated by exposure include skin disorders and allergies, chronic respiratory disease (e.g. bronchitis, asthma, emphysema), liver disorders, kidney disease, and eye disease.

Broadly speaking, exposure to amines, as characterised by amine catalysts, may cause effects similar to those caused by exposure to ammonia. As such, amines should be considered potentially injurious to any tissue that is directly contacted.

Inhalation of aerosol mists or vapors, especially of heated product, can result in chemical pneumonitis, pulmonary edema, laryngeal edema, and delayed scarring of the airway or other affected organs. There is no specific treatment.

Clinical management is based upon supportive treatment, similar to that for thermal burns.

Persons with major skin contact should be maintained under medical observation for at least 24 hours due to the possibility of delayed reactions.

### Polyurethene Amine Catalysts: Guidelines for Safe Handling and Disposal Technical Bulletin June 2000 Alliance for Polyurethanes Industry

# **SECTION 5 Fire-fighting measures**

### Extinguishing media

- Foam.
- Dry chemical powder.

### Special hazards arising from the substrate or mixture

Fire Incompatibility	• Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc.
i ne meenpunbing	as ignition may result

### Special protective equipment and precautions for fire-fighters

Fire Fighting	<ul> <li>Alert Fire Brigade and tell them location and nature of hazard.</li> <li>Wear full body protective clothing with breathing apparatus.</li> <li>For amines:</li> <li>For firefighting, cleaning up large spills, and other emergency operations, workers must wear a self-contained breathing apparatus with full face-piece, operated in a pressure-demand mode.</li> <li>Airline and air purifying respirators should not be worn for firefighting or other emergency or upset conditions.</li> </ul>
Fire/Explosion Hazard	<ul> <li>Combustible.</li> <li>Slight fire hazard when exposed to heat or flame.</li> <li>Combustion products include:</li> <li>carbon dioxide (CO2)</li> <li>aldehydes</li> <li>nitrogen oxides (NOx)</li> <li>other pyrolysis products typical of burning organic material.</li> <li>May emit poisonous fumes.</li> <li>WARNING: Long standing in contact with air and light may result in the formation</li> <li>of potentially explosive peroxides.</li> </ul>

## **SECTION 6 Accidental release measures**

### Personal precautions, protective equipment and emergency procedures

See section 8

### **Environmental precautions**

See section 12

### Methods and material for containment and cleaning up

Minor Spills	Environmental hazard - contain spillage.		
	Remove all ignition sources.		

Clean up all spills immediately.

	<ul> <li>for amines:</li> <li>If possible (i.e., without risk of contact or exposure), stop the leak.</li> <li>Contain the spilled material by diking, then neutralize.</li> </ul>
Major Spills	<ul> <li>Environmental hazard - contain spillage.</li> <li>Clear area of personnel and move upwind.</li> <li>Alert Fire Brigade and tell them location and nature of hazard.</li> <li>For amines:</li> <li>First remove all ignition sources from the spill area.</li> <li>Have firefighting equipment nearby, and have firefighting personnel fully trained in the proper use of the equipment and in the procedures used in fighting a chemical fire.</li> </ul>

Personal Protective Equipment advice is contained in Section 8 of the SDS.

# **SECTION 7 Handling and storage**

# Precautions for safe handling

Safe handling	<ul> <li>Avoid all personal contact, including inhalation.</li> <li>Wear protective clothing when risk of exposure occurs.</li> <li>DO NOT allow clothing wet with material to stay in contact with skin</li> </ul>		
Other information	<ul> <li>Store in original containers.</li> <li>Keep containers securely sealed.</li> </ul>		

# Conditions for safe storage, including any incompatibilities

	<ul> <li>Glass container is suitable for laboratory quantities</li> <li>Lined metal can, lined metal pail/ can.</li> </ul>
	<ul> <li>Plastic pail.</li> </ul>
	For low viscosity materials
Suitable container	<ul> <li>Drums and jerricans must be of the non-removable head type.</li> </ul>
Sullable container	<ul> <li>Where a can is to be used as an inner package, the can must have a screwed enclosure.</li> </ul>
	• Where a carris to be used as an inner package, the carrindst have a screwed enclosure.
	All inner and sole packagings for substances that have been assigned to Packaging Groups I or II on the basis
	of inhalation toxicity criteria, must be hermetically sealed.
	Benzyl alcohol:
	<ul> <li>may froth in contact with water</li> </ul>
	<ul> <li>slowly oxidises in air, oxygen forming benzaldehyde</li> </ul>
	<ul> <li>is incompatible with mineral acids, caustics, aliphatic amines, isocyanates</li> </ul>
	<ul> <li>reacts violently with strong oxidisers, and explosively with sulfuric acid at elevated temperatures</li> </ul>
	<ul> <li>corrodes aluminium at high temperatures</li> </ul>
	<ul> <li>is incompatible with aluminum, iron, steel</li> </ul>
	<ul> <li>attacks some nonfluorinated plastics; may attack, extract and dissolve polypropylene</li> </ul>
	Benzyl alcohol contaminated with 1.4% hydrogen bromide and 1.2% of dissolved iron(II) polymerises
Storage incompatibility	exothermically above 100 deg. C.
	<ul> <li>Reacts with mild steel, galvanised steel / zinc producing hydrogen gas which may form an explosive</li> </ul>
	mixture with air.
	Amines are incompatible with:
	isocyanates, halogenated organics, peroxides, phenols (acidic), epoxides, anhydrides, and acid halides.
	strong reducing agents such as hydrides, due to the liberation of flammable gas.
	<ul> <li>Avoid strong acids, acid chlorides, acid anhydrides and chloroformates.</li> </ul>
	<ul> <li>Avoid contact with copper, aluminium and their alloys.</li> </ul>
	<ul> <li>Avoid strong bases.</li> </ul>
	<ul> <li>Avoid reaction with oxidising agents</li> </ul>

# **SECTION 8 Exposure controls / personal protection**

# **Control parameters**

# **Occupational Exposure Limits (OEL)**

## **INGREDIENT DATA**

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
US OSHA Permissible Exposure Limits (PELs) Table Z-1	2,6-di-tert-butyl-4- methylphenol	Particulates Not Otherwise Regulated (PNOR)- Respirable fraction	5 mg/m3	Not Available	Not Available	Not Available
US OSHA Permissible Exposure Limits (PELs) Table Z-1	2,6-di-tert-butyl-4- methylphenol	Particulates Not Otherwise Regulated (PNOR)- Total dust	15 mg/m3	Not Available	Not Available	Not Available
US OSHA Permissible Exposure Limits (PELs) Table Z-3	2,6-di-tert-butyl-4- methylphenol	Inert or Nuisance Dust: Total Dust	15 mg/m3 / 50 mppcf	Not Available	Not Available	Not Available
US OSHA Permissible Exposure Limits (PELs) Table Z-3	2,6-di-tert-butyl-4- methylphenol	Inert or Nuisance Dust: Respirable fraction	5 mg/m3 / 15 mppcf	Not Available	Not Available	Not Available
US NIOSH Recommended Exposure Limits (RELs)	2,6-di-tert-butyl-4- methylphenol	2,6-Di-tert-butyl-p-cresol	10 mg/m3	Not Available	Not Available	Not Available

# **Emergency Limits**

Ingredient	TEEL-1	TEEL-2	TEEL-3
bis(2-aminopropyl ether) propoxylated	4.8 mg/m3	53 mg/m3	320 mg/m3
benzyl alcohol	30 ppm	52 ppm	740 ppm
4-nonylphenol, branched	3.9 mg/m3	43 mg/m3	260 mg/m3
2-nonylphenol, branched	4.9 mg/m3	53 mg/m3	320 mg/m3

Ingredient	Original IDLH	Revised IDLH
bis(2-aminopropyl ether) propoxylated	Not Available	Not Available
4,4'- methylenebis(cyclohexylamine)	Not Available	Not Available
1,3- cyclohexanebis(methylamine)	Not Available	Not Available
benzyl alcohol	Not Available	Not Available
2,6-di-tert-butyl-4-methylphenol	Not Available	Not Available
4-nonylphenol, branched	Not Available	Not Available
2-nonylphenol, branched	Not Available	Not Available

**Occupational Exposure Banding** 

Continued...

### Chem-Rock LV Clear 'B'

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
4,4'- methylenebis(cyclohexylamine)	E	≤ 0.1 ppm
1,3- cyclohexanebis(methylamine)	D	> 0.1 to ≤ 1 ppm
benzyl alcohol	E	≤ 0.1 ppm
4-nonylphenol, branched	E	≤ 0.1 ppm
2-nonylphenol, branched	E	≤ 0.1 ppm
Notes:	Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.	

<ul> <li>For potent pharmacological agents:</li> <li>Solutions Handling: <ul> <li>Solutions can be handled outside a containment system or without local exhaust ventilation during procedures with no potential for aerosolisation. If the procedures have a potential for aerosolisation, an airpurifying respirator is to be worn by all personnel in the immediate area.</li> </ul> </li> <li>Unless written procedures, specific to the workplace are available, the following is intended as a guide: <ul> <li>For Laboratory-scale handling of Substances assessed to be toxic by inhalation. Quantities of up to 25 grams may be handled in Class II biological safety cabinets *; Quantities of 25 grams to 1 kilogram may be handled in Class II biological safety cabinets are or equivalent containment systems; Quantities exceeding 1 kg may be handled either using specific containment, a hood or Class II biological safety cabinet*,</li> <li>HEPA terminated local exhaust ventilation should be considered at point of generation of dust, fumes or vapours.</li> </ul> </li> </ul>
<ul> <li>Chemical protective goggles with full seal. [AS/NZS 1337.1, EN166 or national equivalent]</li> <li>Shielded mask (gas-type).</li> <li>For amines:</li> <li>SPECIAL PRECAUTION:</li> <li>Because amines are alkaline materials that can cause rapid and severe tissue damage, wearing of contact lenses while working with amines is strongly discouraged. Wearing such lenses can prolong contact of the eye tissue with the amine, thereby causing more severe damage.</li> </ul>
See Hand protection below
<ul> <li>Elbow length PVC gloves</li> <li>When handling corrosive liquids, wear trousers or overalls outside of boots, to avoid spills entering boots.</li> <li>NOTE:</li> <li>The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.</li> <li>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</li> <li>Rubber gloves (nitrile or low-protein, powder-free latex, latex/ nitrile). Employees allergic to latex gloves</li> </ul>

	<ul> <li>For amines:</li> <li>Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly.</li> </ul>
Body protection	See Other protection below
Other protection	<ul> <li>For quantities up to 500 grams a laboratory coat may be suitable.</li> <li>For quantities up to 1 kilogram a disposable laboratory coat or coverall of low permeability is recommended.</li> </ul>

### **Respiratory protection**

Type ABK-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

- Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

Where engineering controls are not feasible and work practices do not reduce airborne amine concentrations below recommended exposure limits, appropriate respiratory protection should be used. In such cases, air-purifying respirators equipped with cartridges designed to protect against amines are recommended.

# **SECTION 9** Physical and chemical properties

1

### Information on basic physical and chemical properties

Appearance	Not Available		
Physical state	Liquid	Relative density (Water = 1)	Not Available
Odour	Not Available	Partition coefficient n- octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Available	Decomposition temperature (°C)	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Available
Flash point (°C)	>102	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Not Applicable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available

Solubility in water	Immiscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	<5

# **SECTION 10 Stability and reactivity**

Reactivity	See section 7
Chemical stability	<ul> <li>Unstable in the presence of incompatible materials.</li> <li>Product is considered stable.</li> </ul>
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

# **SECTION 11 Toxicological information**

# Information on toxicological effects

Inhaled	Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may produce severely toxic effects; these may be fatal. Inhaling corrosive bases may irritate the respiratory tract. Symptoms include cough, choking, pain and damage to the mucous membrane. Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of co-ordination, and vertigo. Inhalation of amine vapours may cause irritation of the mucous membrane of the nose and throat, and lung irritation with respiratory distress and cough. Swelling and inflammation of the respiratory tract is seen in serious cases; with headache, nausea, faintness and anxiety. Inhalation of epoxy resin amine hardeners (including polyamines and amine adducts) may produce bronchospasm and coughing episodes lasting several days after cessation of the exposure. Even faint traces of these vapours may trigger an intense reaction in individuals showing 'amine asthma'. Inhalation of quantities of liquid mist may be extremely hazardous, even lethal due to spasm, extreme irritation of larynx and bronchi, chemical pneumonitis and pulmonary oedema. Inhalation of benzyl alcohol may affect breathing (causing depression and paralysis of breathing and lower blood pressure.
Ingestion	Toxic effects may result from the accidental ingestion of the material; animal experiments indicate that ingestion of less than 40 gram may be fatal or may produce serious damage to the health of the individual. Ingestion of alkaline corrosives may produce burns around the mouth, ulcerations and swellings of the mucous membranes, profuse saliva production, with an inability to speak or swallow. Both the oesophagus and stomach may experience burning pain; vomiting and diarrhoea may follow. Ingestion of amine epoxy-curing agents (hardeners) may cause severe abdominal pain, nausea, vomiting or diarrhoea. The vomitus may contain blood and mucous. Nonionic surfactants may produce localised irritation of the oral or gastrointestinal lining and induce vomiting and mild diarrhoea. Amines without benzene rings when swallowed are absorbed throughout the gut. Corrosive action may cause damage throughout the gastrointestinal tract. Swallowing large doses of benzyl alcohol may cause abdominal pain, nausea, vomiting and diarrhea. It may affect behaviour and/or the central nervous system, and cause headache, sleepiness, excitement, dizziness, inco-ordination, coma, convulsions and other symptoms of central nervous system depression.

	Central nervous system (CNS) depression may include general discomfort, symptoms of giddiness, headache, dizziness, nausea, anaesthetic effects, slowed reaction time, slurred speech and may progress to unconsciousness. Serious poisonings may result in respiratory depression and may be fatal.
Skin Contact	Skin contact with the material may produce toxic effects; systemic effects may result following absorption. Volatile amine vapours produce irritation and inflammation of the skin. Direct contact can cause burns. Non-ionic surfactants cause less irritation than other surfactants as they have less ability to denature protein in the skin. Amine epoxy-curing agents (hardeners) may produce primary skin irritation and sensitisation dermatitis in predisposed individuals. Cutaneous reactions include erythema, intolerable itching and severe facial swelling. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected. The material can produce severe chemical burns following direct contact with the skin. Skin contact with alkaline corrosives may produce severe pain and burns; brownish stains may develop. The corroded area may be soft, gelatinous and necrotic; tissue destruction may be deep.
Eye	If applied to the eyes, this material causes severe eye damage. Direct eye contact with corrosive bases can cause pain and burns. There may be swelling, epithelium destruction, clouding of the cornea and inflammation of the iris. Vapours of volatile amines irritate the eyes, causing excessive secretion of tears, inflammation of the conjunctiva and slight swelling of the cornea, resulting in 'halos' around lights. This effect is temporary, lasting only for a few hours. Non-ionic surfactants can cause numbing of the cornea, which masks discomfort normally caused by other agents and leads to corneal injury. Irritation varies depending on the duration of contact, the nature and concentration of the surfactant.
Chronic	There has been concern that this material can cause cancer or mutations, but there is not enough data to make an assessment. Repeated or prolonged exposure to corrosives may result in the erosion of teeth, inflammatory and ulcerative changes in the mouth and necrosis (rarely) of the jaw. Bronchial irritation, with cough, and frequent attacks of bronchial pneumonia may ensue. Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population. Toxic: danger of serious damage to health by prolonged exposure through inhalation, in contact with skin and if swallowed. This material can cause serious damage if one is exposed to it for long periods. It can be assumed that it contains a substance which can produce severe defects. Ample evidence from experiments exists that there is a suspicion this material directly reduces fertility. Exposure to alkyl phenolics is associated with reduced sperm count and fertility in males. Prolonged or repeated skin contact may cause degreasing, followed by drying, cracking and skin inflammation. Prolonged or repeated exposure to benzyl alcohol may cause allergic contact dermatitis (skin inflammation). Prolonged or repeated swallowing may affect behaviour and the central nervous system with symptoms similar to acute swallowing. Amine epoxy-curing agents (hardeners) may produce primary skin irritation and sensitisation dermatitis in predisposed individuals. Cutaneous reactions include erythema, intolerable itching and severe facial swelling.

Chem-Rock LV Clear 'B'	ΤΟΧΙΟΙΤΥ	IRRITATION	
Chem-Rock Ly Clear B	Not Available	Not Available	
bis(2-aminopropyl ether) propoxylated	ΤΟΧΙCΙΤΥ	IRRITATION	
	Dermal (rabbit) LD50: 250 mg/kg <sup>[2]</sup>	Eye (rabbit): 100 mg - SEVERE	

	Oral (Rat) LD50: 242 mg/kg <sup>[2]</sup> Eye		e (rabbit): SEVERE *** 94/110	
			e: adverse effect observed (irreversible damage) $^{[1]}$	
		Ski	n (rabbit): SEVERE *** 6.8/8.0	
		Ski	n: adverse effect observed (corrosive) <sup>[1]</sup>	
	ΤΟΧΙΟΙΤΥ	IRRITATIO	N	
4,4'- methylenebis(cyclohexylamine)	Dermal (rabbit) LD50: >1000 mg/kg <sup>[1]</sup> Eye (rabbit): 10uL./24h SEVERE		): 10uL./24h SEVERE	
	Inhalation(Mouse) LC50; 0.4 mg/l4h <sup>[2]</sup>	Eye: adverse effect observed (irritating) <sup>[1]</sup>		
	Oral (Rat) LD50: 350 mg/kg <sup>[1]</sup>		t): SEVERE Corrosive ** * [Air Products and Chemicals CINFO 1882394]	
		Skin: adver	se effect observed (corrosive) <sup>[1]</sup>	
	ΤΟΧΙΟΙΤΥ		IRRITATION	
1,3-	Dermal (rabbit) LD50: 1700 mg	ı/kg <sup>[1]</sup>	Eye: adverse effect observed (irritating) <sup>[1]</sup>	
cyclohexanebis(methylamine)	Oral (Rat) LD50: >200<2000 mg/kg <sup>[1]</sup>		Skin: adverse effect observed (corrosive) <sup>[1]</sup>	
	TOXICITY		IRRITATION	
	Dermal (rabbit) LD50: 2000 mg/kg <sup>[2]</sup>		Eye (rabbit): 0.75 mg open SEVERE	
	Inhalation (Rat) LC50: >4.178 mg/L4h <sup>[2]</sup>		Eye: adverse effect observed (irritating) <sup>[1]</sup>	
benzyl alcohol	Oral (Rat) LD50: 1230 mg/kg <sup>[2]</sup>		Skin (man): 16 mg/48h-mild	
			Skin (rabbit):10 mg/24h open-mild	
			Skin: no adverse effect observed (not irritating) <sup>[1]</sup>	
	ΤΟΧΙCITY		IRRITATION	
			Eye (rabbit): 100 mg/24h-moderate	
			Eye: no adverse effect observed (not irritating) <sup>[1]</sup>	
2,6-di-tert-butyl-4-methylphenol			Skin (human): 500 mg/48h - mild	
			Skin (rabbit):500 mg/48h-moderate	
			Skin: no adverse effect observed (not irritating) <sup>[1]</sup>	
	τοχιςιτγ		IRRITATION	
	Dermal (rabbit) LD50: >2000 m	a/ka[2]	Eye (rabbit): 100 mg - SEVERE	
4-nonylphenol, branched				
4-nonyiphenoi, pranched	Oral (Rat) LD50: 1000-2500 mg/kg <sup>[2]</sup>		Eye: adverse effect observed (irritating) <sup>[1]</sup> Skin (rabbit): 500 mg/24h-SEVERE	
			Skin (rabbit): 500 mg/24h-SEVERE Skin: adverse effect observed (corrosive) <sup>[1]</sup>	
2-nonylphenol, branched				
	ΤΟΧΙΟΙΤΥ		IRRITATION	
	Oral (Rat) LD50: 1620 mg/kg <sup>[2]</sup>		Eye (rabbit): 0.5 mg (open)-SEVERE	

Continued...

		Skin (rabbit): 500 mg(open)-mod
		Skin(rabbit):10mg/24h(open)-SEVERE
Legend:	1. Value obtained from Europe E manufacturer's SDS. Unless oth chemical Substances	ECHA Registered Substances - Acute toxicity 2. Value obtained from herwise specified data extracted from RTECS - Register of Toxic Effect of

BIS(2-AMINOPROPYL ETHER) PROPOXYLATED	Convulsions, stomach ulceration, haemorrhage, respiratory tract changes, dermatitis after systemic administration recorded. * Reichard ** Bayer Inc. Canada *** Texaco ****Epoxylite Polyethers (such as ethoxylated surfactants and polyethylene glycols) are highly susceptible to being oxidized in the air. They then form complex mixtures of oxidation products. Animal testing reveals that whole the pure, non-oxidised surfactant is non-sensitizing, many of the oxidation products are sensitisers.
4,4'- METHYLENEBIS(CYCLOHEXYLAMINE)	The material may produce moderate eye irritation leading to inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.
1,3- CYCLOHEXANEBIS(METHYLAMINE)	Gastrointestinal changes recorded. For 1,3-cyclohexanebis(methylamine) (CHBM): Animal testing shows that CHBMhas low to moderate acute toxicity by swallowing and moderate acute toxicity by skin contact. It is corrosive to the eyes and skin.
	Unlike benzylic alcohols, the beta-hydroxyl group of the members of benzyl alkyl alcohols contributes to break down reactions but do not undergo phase II metabolic activation. Though structurally similar to cancer causing ethyl benzene, phenethyl alcohol is only of negligible concern due to limited similarity in their pattern of activity. For benzoates:
BENZYL ALCOHOL	<ul> <li>Benzyl alcohol, benzoic acid and its sodium and potassium salt have a common metabolic and excretion pathway. All but benzyl alcohol are considered to be unharmful and of low acute toxicity.</li> <li>This is a member or analogue of a group of benzyl derivatives generally regarded as safe (GRAS), based partly on their self-limiting properties as flavouring substances in food. In humans and other animals, they are rapidly absorbed, broken down and excreted, with a wide safety margin.</li> <li>The aryl alkyl alcohol (AAA) fragrance ingredients have diverse chemical structures, with similar metabolic and toxicity profiles. The AAA fragrances demonstrate low acute and subchronic toxicity by skin contact and swallowing.</li> </ul>
2,6-DI-TERT-BUTYL-4- METHYLPHENOL	* Degussa SDS Effects such as behavioral changes, reduction in body weight gain, and decrement in body weight have been observed after long-term administration of BHT to mice and rats. Toxic effects may be attributed more to BHT metabolites than to their parent compound, only a few studies have focused on their carcinogenicity and toxicity, and not only on that of BHT. The metabolite BHT-QM (syn: 2,6-di-tert-butyl-1,4-methylene-2,5-cyclohexadien-1-one, CAS RN: 2607-52-5) is a very reactive compound which is considered to play a significant role in hepatoxicity, pneumotoxicity, and skin tumor promotion in mice. BHT has been reported to exert prooxidant effects under certain conditions. Thus, when BHT was added in excess to a wheat seedling medium in aerobic conditions, an enhancement of the generation rate of superoxide anion was observed. Some authors have reported that at high aeration rate, BHT can react with molecular oxygen rather than with the reactive oxygen species present, yielding BHT-phenoxyl radical and superoxide anion. In addition, the phenolic radical itself may undergo redox recycling which can be a critical factor depending on the reductant involved However, it has to be noted that BHT-phenoxyl radical has been reported to be relatively stable. Furthermore, the potential reactivity of BHT-derived metabolites should be taken into account; some studies reported that not only BHT but also its metabolites, such as BHT-Q and BHT-QM, can act as prooxidant. As BHT undergoes several reactions during biotransformation, a large number of intermediate metabolites have been identified. However, their nature and concentration depend on the environmental

conditions and on the animal species. Although the changes undergone by BHT during in vivo digestion processes have not been studied, after submission of a fluid deep-frying fat containing BHT and BHT-QM to an in vitro gastrointestinal digestion model, both these were detected in the digested samples. These results indicate that BHT and its toxic metabolite could remain bioaccessible for intestinal absorption. Studies concerning BHT metabolism have shown that, unlike other synthetic antioxidants, BHT is a potent inducer of the microsomal monooxygenase system and its major route of degradation is oxidation catalyzed by cytochrome P450. Studies have reported potential toxicity derived from the ingestion or administration of BHT. As for acute oral toxicity, although this is considered low in animals, it must be noted that 2 clinical cases were reported in patients who suffered acute neurotoxicity and gastritis after ingesting a high dose of BHT (4 and 80 g without medical prescription) to cure recurrent genital herpes. Regarding short-term subchronic toxicity studies, it has been reported that BHT causes dose-related increase in the incidence and severity of toxic nephrosis in mice, nephrotoxicity and pneumotoxicity in rats, and in chicken a marked congestion of the liver and kidney, as well as diffuse enlargement of the liver with rounded borders and rupture with hemorrhaging. It has to be noted that the EFSA Panel (2012) pointed out certain inconsistencies in the findings obtained from the short-term and subchronic toxicity studies. Several genotoxicity studies on BHT concluded that BHT does not represent a genotoxic risk, because most of the studies carried out to that date had shown BHT was not able to induce mutations or to damage deoxyribonucleic acid (DNA). Nevertheless, it must be mentioned that other studies reported contrary results. The effect of BHT and 7 of its metabolites on in vitro DNA cleavage was studied and the metabolites BHT-Q (syn: 2,6-di-tert-butyl-2,5-cyclohexadiene-1,4-dione, CAS RN: 719-22-2), BHT-CHO (syn: 3,5-di-tert-butyl-4-hydroxybenzaldehyde, CAS RN: 1620-98-0 and BHT-OOH (syn: 2,6-di-tertbutyl-4-methyl-4-hydroperoxy-2,5-cyclohexadien-1-one, CAS RN: 6485-57-0) were able to cleave DNA.. The Panel on Food Additives and Nutrient Sources Added to Food of the European Food Safety Authority (EFSA) recognized that these positive genotoxicity results may be due to the prooxidative chemistry of BHT, which gives rise to reactive metabolites. Some studies addressed the carcinogenicity and chronic toxicity of BHT and its metabolites in rodents with contradictory results. Thus, mice-fed dietary BHT for a year developed marked hyperplasia of the hepatic bile ducts with an associated subacute cholangitis Moreover, after 104 wk of administration of BHT, the formation of hepatocellular tumors in male mice was observed. Several studies have demonstrated the potential of BHT to act either as a tumor promotor or as a tumor suppressor, modulating the carcinogenicity of some well-known carcinogens. Barbara Nieva-Echevarria etal: Comprehensive reviews in Food Science and Food Safety, Vol 14, Dec 2014 https://onlinelibrary.wiley.com/doi/10.1111/1541-4337.12121/pdf for bridged alkyl phenols: Acute toxicity: Acute oral and dermal toxicity data are available for all but two of the substances in the group. The data show that acute toxicity of these substances is low. ferroptosis inhibitors are currently being treated systemically rather than specifically, which may have multiple side effects. For example, Desferoxamin (DFO), an iron chelating agent, is known to have a short half-life, need long-term subcutaneous infusions, and provoke ototoxicity and neurotoxicity. The substance is classified by IARC as Group 3: NOT classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited in animal testing. Data show that acute toxicity following oral and topical use of hindered phenols is low. They are not proven to cause mutations. 4-NONYLPHENOL, BRANCHED Gastrointestinal changes, liver changes, effects on newborn recorded. 2-NONYLPHENOL, BRANCHED Data for nonylphenol Chem-Rock LV Clear 'B' & 2,6-DI-TERT-Laboratory (in vitro) and animal studies show, exposure to the material may result in a **BUTYL-4-METHYLPHENOL** possible risk of irreversible effects, with the possibility of producing mutation.

Chem-Rock LV Clear 'B' & 4,4'- METHYLENEBIS(CYCLOHEXYLAMINE) & 1,3- CYCLOHEXANEBIS(METHYLAMINE) & BENZYL ALCOHOL & 2,6-DI-TERT- BUTYL-4-METHYLPHENOL	The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema.
Chem-Rock LV Clear 'B' & BENZYL ALCOHOL	Adverse reactions to fragrances in perfumes and fragranced cosmetic products include allergic contact dermatitis, irritant contact dermatitis, sensitivity to light, immediate contact reactions, and pigmented contact dermatitis. Airborne and connubial contact dermatitis occurs. Fragrance allergens act as haptens, low molecular weight chemicals that cause an immune response only when attached to a carrier protein. However, not all sensitizing fragrance chemicals are directly reactive, but require previous activation.
Chem-Rock LV Clear 'B' & BIS(2- AMINOPROPYL ETHER) PROPOXYLATED & 4,4'- METHYLENEBIS(CYCLOHEXYLAMINE) & 1,3- CYCLOHEXANEBIS(METHYLAMINE) & 2,6-DI-TERT-BUTYL-4- METHYLPHENOL & 4-NONYLPHENOL, BRANCHED & 2-NONYLPHENOL, BRANCHED & 2-NONYLPHENOL,	Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound.
Chem-Rock LV Clear 'B' & BIS(2- AMINOPROPYL ETHER) PROPOXYLATED & 4,4'- METHYLENEBIS(CYCLOHEXYLAMINE)	Overexposure to most of these materials may cause adverse health effects. Many amine-based compounds can cause release of histamines, which, in turn, can trigger allergic and other physiological effects, including constriction of the bronchi or asthma and inflammation of the cavity of the nose. Whole-body symptoms include headache, nausea, faintness, anxiety, a decrease in blood pressure, rapid heartbeat, itching, reddening of the skin, urticaria (hives) and swelling of the face, which are usually transient. There are generally four routes of possible or potential exposure: inhalation, skin contact, eye contact, and swallowing. Inhalation: Inhaling vapours may result in moderate to severe irritation of the tissues of the nose and throat and can irritate the lungs.
BIS(2-AMINOPROPYL ETHER) PROPOXYLATED & 1,3- CYCLOHEXANEBIS(METHYLAMINE) & 4-NONYLPHENOL, BRANCHED & 2- NONYLPHENOL, BRANCHED	The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.
4,4'- METHYLENEBIS(CYCLOHEXYLAMINE) & 1,3- CYCLOHEXANEBIS(METHYLAMINE)	The material may produce respiratory tract irritation, and result in damage to the lung including reduced lung function.
4,4'- METHYLENEBIS(CYCLOHEXYLAMINE) & BENZYL ALCOHOL & 2,6-DI-TERT- BUTYL-4-METHYLPHENOL	The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.
1,3- CYCLOHEXANEBIS(METHYLAMINE) & 4-NONYLPHENOL, BRANCHED & 2- NONYLPHENOL, BRANCHED	The material may cause severe skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin. Repeated exposures may produce severe ulceration.
4-NONYLPHENOL, BRANCHED & 2- NONYLPHENOL, BRANCHED	For nonylphenol and its compounds: Alkylphenols like nonylphenol and bisphenol A have estrogenic effects in the body. They are known as xenoestrogens.

These substances are intravenous anaesthetic agents. They have a very low level of acute toxicity; they may cause skin irritation. For nonylphenol: Animal testing suggests that repeated exposure to nonylphenol may cause liver changes and kidney dysfunction. Nonylphenol was not found to cause mutations or chromosomal aberrations.

Acute Toxicity	×	Carcinogenicity	
Skin Irritation/Corrosion	~	Reproductivity	~
Serious Eye Damage/Irritation	*	STOT - Single Exposure	*
Respiratory or Skin sensitisation	~	STOT - Repeated Exposure	~
Mutagenicity	*	Aspiration Hazard	×

Data available to make classification

# **SECTION 12 Ecological information**

#### Toxicity Endpoint Value Source Test Duration (hr) Species Chem-Rock LV Clear 'B' Not Available Not Available Not Available Not Available Not Available Source Endpoint Test Duration (hr) Species Value NOEC(ECx) 72h Algae or other aquatic plants 0.32mg/l 2 bis(2-aminopropyl ether) EC50 72h Algae or other aquatic plants 2.1mg/l 2 propoxylated EC50 2 48h 80mg/l Crustacea LC50 Fish 772.14mg/l 2 96h Endpoint Test Duration (hr) Species Value Source LC50 96h Fish 68mg/l 2 4,4'-EC50 72h >=141.42<=200mg/l 2 Algae or other aquatic plants methylenebis(cyclohexylamine) EC50 2 48h Crustacea 6.84mg/l NOEC(ECx) 336h Fish >1mg/l 2 Endpoint Test Duration (hr) Value Source Species 29.7mg/l EC50 72h 2 Algae or other aquatic plants 1.3-LC50 2 96h Fish 130mg/l cyclohexanebis(methylamine) NOEC(ECx) 2 72h Algae or other aquatic plants 13.7mg/l EC50 48h Crustacea 33.1mg/l 2 benzyl alcohol Test Duration (hr) Endpoint Species Value Source EC50 72h 500mg/l 2 Algae or other aquatic plants LC50 2 96h Fish 10mg/l

**EC50** 

48h

Crustacea

Continued...

2

230mg/l

		NOEC(ECx) 336		336h Fish			5.1mg/l		2			
		EC50	96	96h		Algae or other aquatic plant		nts 76.828mg/l		ng/l	2	
		Endpoint	Test I	Duration (hr)	Spec	ies		Valu	ie	Sou	rce	
		ErC50	72h		Algae or other aquatic plants		>0.42mg/l		1			
		LC50	96h		Fish			>0.5mg/l		Not	Available	
		BCF	1344ł	ı	Fish			220-	2800	7		
2,6-di-tert-butyl-4-methyl	onenoi	EC50	72h		Alga	e or other aquatic p	lants	>0.4	2mg/l	1		
		EC50	48h		Crus	acea		>0.1	7mg/l	2		
		EC0(ECx)	48h		Crus	acea		>=0.	.31mg/l	1	1	
		EC50	96h		Algae or other aquatic plants		0.75	8mg/l	2			
		Endpoint	Test	Duration (hr)	Spec	ies		Value		So	urce	
		NOEC(ECx)	672h		Crustacea			0.004mg/L		1		
4-nonylphenol, bra	nobod	EC50	72h		Algae or other aquatic plants		ants	0.027-0.033mg/l		14		
4-nonyiphenoi, bra	nchea	EC50	96h		Algae or other aquatic plants		0.027mg/l		1			
		EC50	48h		Crustacea		0.14mg/l		1			
		LC50	96h		Fish			0.13mg/l		No	t Available	
		Endpoint		Test Duration (	hr)	Species	Va	lue		Sourc	e	
2-nonylphenol, branched		Not Available					No	ot Available Not		Not Av	ailable	
Legend:	- Aquat	ic Toxicity 4. US	S EPA	, Ecotox databa	se - Ad	CHA Registered So quatic Toxicity Data on Data 7. METI (Ja	5. EC	ETOC A	quatic H	azard		

On the basis of available evidence concerning either toxicity, persistence, potential to accumulate and or observed environmental fate and behaviour, the material may present a danger, immediate or long-term and /or delayed, to the structure and/ or functioning of natural ecosystems.

Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Surfactants are in general toxic to aquatic organisms due to their surface-active properties. Historically, synthetic surfactants were often composed of branched alkyl chains resulting in poor biodegradability which led to concerns about their environmental effects. For Phenols:

Ecotoxicity - Phenols with log Pow >7.4 are expected to exhibit low toxicity to aquatic organisms however; the toxicity of phenols with a lower log Pow is variable. Dinitrophenols are more toxic than predicted from QSAR estimates.

For Surfactants: Kow cannot be easily determined due to hydrophilic/hydrophobic properties of the molecules in surfactants. BCF value: 1-350.

For Alkylphenols and their Ethoxylates, or Propoxylates (APE):

Environmental fate: Alkylphenols are found everywhere in the environmental, when released. Releases are generally as wastes; they are extensively used throughout industry and in the home.

For benzyl alcohol: log Kow : 1.1Koc : <5Henry's atm m3 /mol: 3.91E-07BOD 5: 1.55-1.6,33-62%COD : 96%ThOD : 2.519BCF : 4

Bioaccumulation: Not significant

Anaerobic Effects: Significant degradation.

Effects on algae and plankton: Inhibits degradation of glucose

Degradation Biological: Significant processes

Abiotic: RxnOH\*,no photochem

Ecotoxicity: Fish LC50 (48 h): fathead minnow 770 mg/l; (72 h): 480 mg/l; (96 h) 460 mg/l. Prevent, by any means available, spillage from entering drains or water courses. **DO NOT** discharge into sewer or waterways.

# Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air	
4,4'- methylenebis(cyclohexylamine)	HIGH	HIGH	
1,3- cyclohexanebis(methylamine)	LOW	LOW	
benzyl alcohol	LOW	LOW	
2,6-di-tert-butyl-4-methylphenol	HIGH	HIGH	
4-nonylphenol, branched	HIGH	HIGH	

# **Bioaccumulative potential**

Ingredient	Bioaccumulation	
4,4'- methylenebis(cyclohexylamine)	LOW (LogKOW = 3.2649)	
1,3- cyclohexanebis(methylamine)	LOW (LogKOW = 1.0688)	
benzyl alcohol	LOW (LogKOW = 1.1)	
2,6-di-tert-butyl-4-methylphenol	HIGH (BCF = 2500)	
4-nonylphenol, branched	LOW (BCF = 271)	

# Mobility in soil

Ingredient	Mobility			
4,4'- methylenebis(cyclohexylamine)	LOW (Log KOC = 672.4)			
1,3- cyclohexanebis(methylamine)	LOW (Log KOC = 914.6)			
benzyl alcohol	LOW (Log KOC = 15.66)			
2,6-di-tert-butyl-4-methylphenol	LOW (Log KOC = 23030)			
4-nonylphenol, branched	LOW (Log KOC = 56010)			

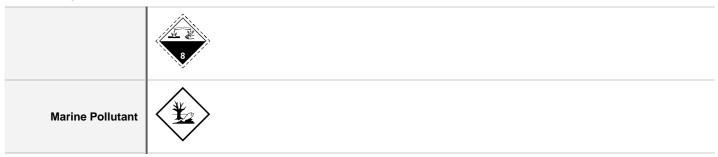
# **SECTION 13 Disposal considerations**

# Waste treatment methods

	<ul> <li>Containers may still present a chemical hazard/ danger when empty.</li> </ul>				
	Return to supplier for reuse/ recycling if possible.				
	Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user				
Product / Packaging	must refer to laws operating in their area.				
disposal	DO NOT allow wash water from cleaning or process equipment to enter drains.				
	It may be necessary to collect all wash water for treatment before disposal.				
	Recycle wherever possible or consult manufacturer for recycling options.				
	<ul> <li>Consult State Land Waste Authority for disposal.</li> </ul>				

# **SECTION 14 Transport information**

# Labels Required



Shipping container, transport vehicle placarding, and labeling may vary from the below information. This depends on the quantity shipped, the applicability of excepted quantity requirements, limited quantity requirements, and/or special provisions according to US DOT, IATA and IMDG regulations. In case of reshipment, it is the responsibility of the shipper to determine the appropriate labels and markings in accordance with applicable transport regulations.

# Land transport (DOT)

2735					
Amines, liquid, corrosive, n.o.s. (contains 1,3-cyclohexanebis(methylamine))					
Class8Subsidiary HazardNot Applicable					
Environmentally hazardous					
Hazard Label 8 Special provisions IB3, T7, TP1, TP28					
	Amines, liquid, corros Class Subsidiary Hazard II Environmentally haza				

# Air transport (ICAO-IATA / DGR)

14.1. UN number	2735			
14.2. UN proper shipping name	Amines, liquid, corrosive, n.o.s. * (contains 1,3-cyclohexanebis(methylamine))			
	ICAO/IATA Class	8		
14.3. Transport hazard class(es)	ICAO / IATA Subsidiary Hazard	Not Applicable		
01035(03)	ERG Code	8L		
14.4. Packing group	Ш			
14.5. Environmental hazard	Environmentally hazardous			
14.6. Special	Special provisions		A3 A803	
precautions for user	Cargo Only Packing Instructions		856	
	Cargo Only Maximum Qty / Pack	Cargo Only Maximum Qty / Pack		
	Passenger and Cargo Packing Ir	852		
	Passenger and Cargo Maximum	5 L		

Passenger and Cargo Limited Quantity Packing Instructions	Y841
Passenger and Cargo Limited Maximum Qty / Pack	1 L

# Sea transport (IMDG-Code / GGVSee)

14.1. UN number	2735	2735			
14.2. UN proper shipping name	AMINES, LIQUID, CORROSIVE, N.O.S. (contains 1,3-cyclohexanebis(methylamine))				
14.3. Transport hazard class(es)	IMDG Class IMDG Subsidiary Ha	azard	8 Not Applicable		
14.4. Packing group	III				
14.5 Environmental hazard	Marine Pollutant				
14.6. Special	EMS Number	<b>F-A</b> ,	S-B		
precautions for	Special provisions	223 2	74		
user	Limited Quantities	5 L			

# 14.7.1. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

# 14.7.2. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
bis(2-aminopropyl ether) propoxylated	Not Available
4,4'- methylenebis(cyclohexylamine)	Not Available
1,3- cyclohexanebis(methylamine)	Not Available
benzyl alcohol	Not Available
2,6-di-tert-butyl-4-methylphenol	Not Available
4-nonylphenol, branched	Not Available
2-nonylphenol, branched	Not Available

# 14.7.3. Transport in bulk in accordance with the IGC Code

Product name	Ship Type
bis(2-aminopropyl ether) propoxylated	Not Available
4,4'- methylenebis(cyclohexylamine)	Not Available
1,3- cyclohexanebis(methylamine)	Not Available
benzyl alcohol	Not Available
2,6-di-tert-butyl-4-methylphenol	Not Available
4-nonylphenol, branched	Not Available
2-nonylphenol, branched	Not Available

# **SECTION 15 Regulatory information**

### Safety, health and environmental regulations / legislation specific for the substance or mixture

### bis(2-aminopropyl ether) propoxylated is found on the following regulatory lists

US DOE Temporary Emergency Exposure Limits (TEELs)

US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

### 4,4'-methylenebis(cyclohexylamine) is found on the following regulatory lists

US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

### 1,3-cyclohexanebis(methylamine) is found on the following regulatory lists

US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

### benzyl alcohol is found on the following regulatory lists

US - Massachusetts - Right To Know Listed Chemicals

US AIHA Workplace Environmental Exposure Levels (WEELs)

US DOE Temporary Emergency Exposure Limits (TEELs)

US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

US Toxicology Excellence for Risk Assessment (TERA) Workplace Environmental Exposure Levels (WEEL)

### 2,6-di-tert-butyl-4-methylphenol is found on the following regulatory lists

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Not Classified as Carcinogenic

International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

US - Alaska Air Quality Control - Concentrations Triggering an Air Quality Episode for Air Pollutants Other Than PM-2.5

US - Massachusetts - Right To Know Listed Chemicals

US NIOSH Recommended Exposure Limits (RELs)

US OSHA Permissible Exposure Limits (PELs) Table Z-1

US OSHA Permissible Exposure Limits (PELs) Table Z-3

US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

### 4-nonylphenol, branched is found on the following regulatory lists

Chemical Footprint Project - Chemicals of High Concern List

US DOE Temporary Emergency Exposure Limits (TEELs)

US EPCRA Section 313 Chemical List

US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

US TSCA Section 12(b) - List of Chemical Substances Subject to Export Notification Requirements

US TSCA Section 4/12 (b) - Sunset Dates/Status

### 2-nonylphenol, branched is found on the following regulatory lists

US DOE Temporary Emergency Exposure Limits (TEELs)

US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

US TSCA Section 12(b) - List of Chemical Substances Subject to Export Notification Requirements

### **Additional Regulatory Information**

Not Applicable

### **Federal Regulations**

Superfund Amendments and Reauthorization Act of 1986 (SARA)

### Section 311/312 hazard categories

Flammable (Gases, Aerosols, Liquids, or Solids)

Gas under pressure	No
Explosive	
Self-heating	No
Pyrophoric (Liquid or Solid)	No
Pyrophoric Gas	No
Corrosive to metal	Yes
Oxidizer (Liquid, Solid or Gas)	No
Organic Peroxide	No
Self-reactive	No
In contact with water emits flammable gas	No
Combustible Dust	No
Carcinogenicity	Yes
Acute toxicity (any route of exposure)	Yes
Reproductive toxicity	Yes
Skin Corrosion or Irritation	Yes
Respiratory or Skin Sensitization	Yes
Serious eye damage or eye irritation	
Specific target organ toxicity (single or repeated exposure)	Yes
Aspiration Hazard	
Germ cell mutagenicity	
Simple Asphyxiant	
Hazards Not Otherwise Classified	

# US. EPA CERCLA Hazardous Substances and Reportable Quantities (40 CFR 302.4)

None Reported

### US. EPCRA Section 313 Toxic Release Inventory (TRI) (40 CFR 372)

This product contains the following EPCRA section 313 chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know-Act of 1986 (40 CFR 372):

CAS No	%[weight]	Name		
84852-15-3	10-30	4-nonylphenol, branched		
This information must be included in all SDSs that are copied and distributed for this material.				

# Additional Federal Regulatory Information

Not Applicable

# **State Regulations**

### US. California Proposition 65

None Reported

### **Additional State Regulatory Information**

Not Applicable

## **National Inventory Status**

National Inventory	Status	
Australia - AIIC / Australia Non-Industrial Use	No (2-nonylphenol, branched)	
Canada - DSL	No (2-nonylphenol, branched)	
Canada - NDSL	No (bis(2-aminopropyl ether) propoxylated; 4,4'-methylenebis(cyclohexylamine); 1,3- cyclohexanebis(methylamine); benzyl alcohol)	
China - IECSC	Yes	
Europe - EINEC / ELINCS / NLP	No (bis(2-aminopropyl ether) propoxylated)	
Japan - ENCS	Yes	
Korea - KECI	Yes	
New Zealand - NZIoC	Yes	
Philippines - PICCS	No (2-nonylphenol, branched)	
USA - TSCA	Yes	
Taiwan - TCSI	Yes	
Mexico - INSQ	No (4,4'-methylenebis(cyclohexylamine); 1,3-cyclohexanebis(methylamine); 2-nonylphenol, branched)	
Vietnam - NCI	Yes	
Russia - FBEPH	No (2-nonylphenol, branched)	
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.	

# **SECTION 16 Other information**

Revision Date	05/28/2024
Initial Date	06/15/2020

### CONTACT POINT

\*\*PLEASE NOTE THAT TITANIUM DIOXIDE IS NOT PRESENT IN CLEAR OR NEUTRAL BASES\*\*

### Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings.

### **Definitions and abbreviations**

- + PC TWA: Permissible Concentration-Time Weighted Average
- + PC STEL: Permissible Concentration-Short Term Exposure Limit
- IARC: International Agency for Research on Cancer
- + ACGIH: American Conference of Governmental Industrial Hygienists
- STEL: Short Term Exposure Limit
- TEEL: Temporary Emergency Exposure Limit.
- IDLH: Immediately Dangerous to Life or Health Concentrations
- ES: Exposure Standard
- OSF: Odour Safety Factor
- NOAEL: No Observed Adverse Effect Level
- LOAEL: Lowest Observed Adverse Effect Level
- TLV: Threshold Limit Value

- + LOD: Limit Of Detection
- OTV: Odour Threshold Value
- BCF: BioConcentration Factors
- BEI: Biological Exposure Index
- DNEL: Derived No-Effect Level
- PNEC: Predicted no-effect concentration
- + AIIC: Australian Inventory of Industrial Chemicals
- DSL: Domestic Substances List
- NDSL: Non-Domestic Substances List
- + IECSC: Inventory of Existing Chemical Substance in China
- + EINECS: European INventory of Existing Commercial chemical Substances
- ELINCS: European List of Notified Chemical Substances
- NLP: No-Longer Polymers
- ENCS: Existing and New Chemical Substances Inventory
- KECI: Korea Existing Chemicals Inventory
- NZIoC: New Zealand Inventory of Chemicals
- PICCS: Philippine Inventory of Chemicals and Chemical Substances
- TSCA: Toxic Substances Control Act
- TCSI: Taiwan Chemical Substance Inventory
- INSQ: Inventario Nacional de Sustancias Químicas
- NCI: National Chemical Inventory
- + FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

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